

BOM (BILL OF MATERIALS)
CODY JAMES_MID-TIER

SEASON	STYLE #***-DKW_RELAXED BOOTCUT_SABINO	DATE CREATED				
SIZE RANGE	29-42	DATE UPDATED				
SAMPLE SIZE	34 X 34					

FABRIC															
DESCRIPTION	FIBER CONTENT	SUPPLIER	REF #	PLACEMENT	WEIGHT	FABRIC COLOR BY COLORWAY									
						DKW									
STRETCH CROSSHATCH	99% COTTON 1% SPANDEX	***	270231	BODY		DKW									
POCKET LINING	100% COTTON	VENDOR SOURCE		INTERIOR POCKET BAGS		NAVY PAISLEY									
TRICOT FUSING		VENDOR SOURCE		WAISTBAND, FLY FACING, RIGHT & LEFT FACING		WHITE									

ZIPPERS																				
DESCRIPTION	SUPPLIER	REF #	PLACEMENT	SIZE	QTY	ZIPPER COLOR BY COLORWAY														
						DKW			0			0			0			0		
						TAPE COLOR	PULL COLOR	TEETH COLOR	TAPE COLOR	PULL COLOR	TEETH COLOR	TAPE COLOR	PULL COLOR	TEETH COLOR	TAPE COLOR	PULL COLOR	TEETH COLOR	TAPE COLOR	PULL COLOR	TEETH COLOR
CLOSE END SEMI-AUTOLOCK METAL ZIPPER	***		CF FLY	#4.5GG	1	#960-NAVY	ANT-BRASS	ANT-BRASS												

TRIM / LABELS																		
DESCRIPTION	SUPPLIER	REF #	PLACEMENT	SIZE	QTY	TRIM COLOR BY COLORWAY												
						DKW	0	0	0	0	0	0	0	0	0	0	0	
METAL TACK BUTTON	***	CJ-32LTBRR	CF @ WB	32L	1	ANTIQUÉ BRASS												
METAL RIVET	***	CJ-17LRBR	FRONT PKT CORNERS	17L	4	ANTIQUÉ BRASS												
BACK PATCH	***	CJ-RVPBRW	WEARERS BACK RIGHT WB (DTM THREAD) SEE TRIM SHEET	84X55mm	1	BROWN												

CONSTRUCTION THREAD									
DESCRIPTION	SUPPLIER	PLACEMENT	THREAD SIZE	CONSTRUCTION THREAD COLOR# AND COLOR NAME BY COLORWAY					
				DKW	0	0	0	0	0
TOPSTITCH	***	TOPSTITCH: ES & SN	T105; 2-PLY: 6 SPI	C8377 TAN					
TOPSTITCH	***	TOPSTITCH: 1/4" SN (DN FURTHEST FROM SEAM)	T105; 2-PLY: 6 SPI	C8109 CREME					
BOBBIN OVERLOCK	***	INTERIOR THREADS	T80	C7932 NAVY					
BARTACKS	***	BELT LOOPS, J STITCH, POCKET CORNERS, CROTCH SEAMS	T-105 (BOBBIN T-80)	C7932 NAVY					
KEYHOLE	***	CF CLOSURE	T-105 (BOBBIN T-80)	C7932 NAVY					
BACK POCKET EMBROIDERY	***	BACK POCKET	SEE TP	C8377 TAN & C8109 CREME & C7932 NAVY					

GRAPHIC / SPECIAL WASH						
DESCRIPTION	PLACEMENT	DKW	0	0	0	0
DENIM WASH	SEE WASH PAGE	INDIGO WASH				

INNER LABELS									
DESCRIPTION	SUPPLIER	REF #	PLACEMENT	SIZE	QTY	INNER LABELS COLOR BY COLORWAY			
						DKW	0	0	0
MAIN LABEL	***		INTERIOR WAISTBAND EMBROIDERY		1	C7932 NAVY			
SIZE LABEL					1				
CARE CONTENT LABEL	VENDOR SOURCE		WEARER'S LEFT FRONT PANEL- SEE VENDOR MANUAL	1"X2"	1	BLACK PRINT ON WHITE			

HANG TAGS / PACKAGING									
DESCRIPTION	SUPPLIER	REF #	PLACEMENT	SIZE	QTY	PACKAGING/HANGTAG COLOR BY COLORWAY			
						DKW	0	0	0
HANG TAG	***	CJ-HTBRW	TIED ONTO WEARERS RIGHT BACK BELT LOOP (SEE TRIM SHEET)	4.04" x 2.68"	1	BROWN			
JOKER TAG- RELAXED BOOTCUT	***	CJ-NJRB	WEARERS LEFT BACK WB (SEE TRIM SHEET) ATTACHED WITH CLEAR SWIFT TACKS	92MM x 51MM	1	BROWN			
LEG STICKER- RELAXED BOOTCUT	***	CJ-RBLS	WEARERS RIGHT BACK THIGH (SEE TRIM SHEET)	7" x 1.5"	1	FASSON BROWN			
MICRO-PAK (MOLD PREVENTION)	***	N/A	INSIDE POLYBAG	PE SHEETS: 2PCS OF 25CM x25CM DRI CLAY PACKS: 1PC_12G PACK	1	SEE MICRO-PAK® MANUAL FOR GUIDELINES AND REQUIREMENTS.			
POLYBAG	***	N/A			1	CLEAR, SEE VENDOR MANUAL			
UPC STICKER	***	N/A	1. ON HANGTAG INSIDE DESIGNATED AREA 2. ON POLYBAG OUTSIDE - SEE VENDOR MANUAL		2	WHITE W BLACK PRINT			

SPECIAL INSTRUCTIONS	

DATE	CHANGE